

# Antennification of Implanted Orthopedic Prostheses for Early Detection of Deep Infections

*SIMULIA Regional User Meeting – EuroMed*

Dr. Carolina Miozzi

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Dr. Carolina Miozzi,  
Ph.D.

System Engineer  
in RADIO6ENSE srl

Co-author of > 25  
publications  
Co-inventor of 3  
Patents

- Oct. 2016  
*Join the LEP as Master Student*
- Apr. 2017  
*Master Degree in Medical Engineering*  
*First collaboration with RADIO6ENSE*
- Nov. 2017  
*Ph.D. in Electronics Engineering*
- Sept. 2019  
*Part-time with RADIO6ENSE*
- 2021  
*Doctor of Philosophy*  
*Full-time with RADIO6ENSE*

# I introduce myself...



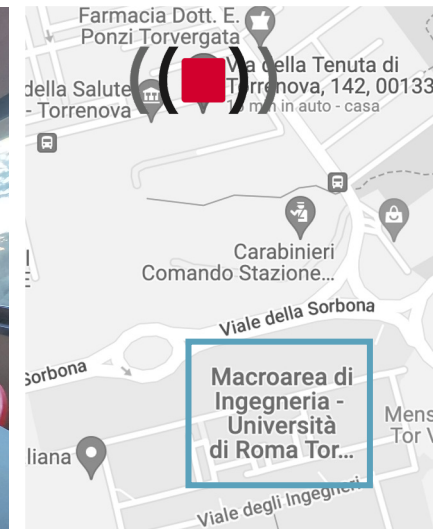
Faculty of  
Engineering



- Nov. 2017  
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- 2021  
*Doctor of Philosophy*  
*Full-time with RADIO6ENSE*



RADIO6ENSE's  
new Office, 2021



# RADIOGENSE

The ~~last~~<sup>first</sup> meter of Internet of Things



## Innovation

R6E is a reliable partner for Open Innovation about wireless and battery-less RFID sensor technologies



## Development

R6E develops added-value and customized solutions based on the paradigms of Internet of Things and Industry 4.0




## Deployment

R6E takes care of the installation and commissioning of I-IoT systems, plant and/or equipment at the customer's site.

Tomorrow, Everything will be interconnected to generate digital value

# Industry 4.0 Applications

R6E is a pioneer in the deployment of industrial RFID sensor networks



## MANUFACTURING

Cold and Hot Chain monitoring, Predictive Maintenance of Industrial machinery



## AUTOMOTIVE

Tire Manufacturing & Test, Distributed Temperature diagnostics for plants and race cars



## FOOD

Smart Packaging for monitoring food ripening, Plastic waste management for the circular economy



## HEALTHCARE

Pharma packaging for quality control and safety, E-Health and Digital Transformation of biomedical devices

# Customers & Partners



**Customers & Partners:**

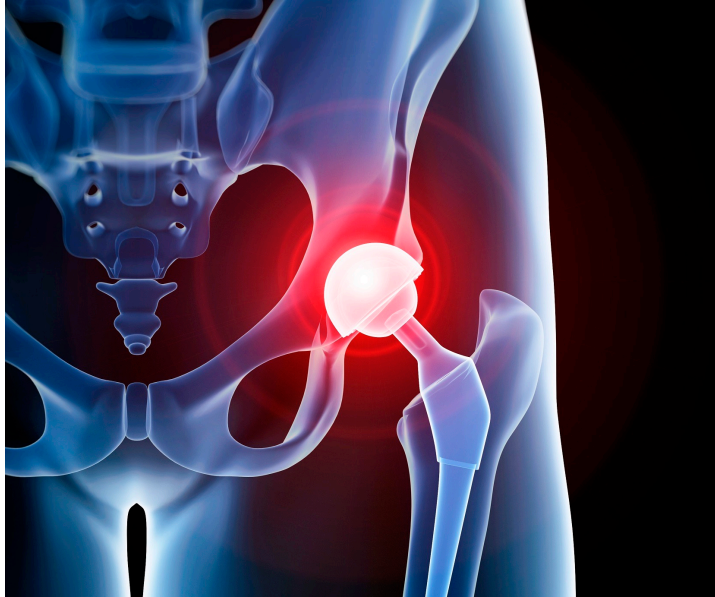
- Italy:** REPLY BRICK, SOLVAY, ISE, MECSTAR, BRIDGESTONE, FRONERI, enel, DEWESoft, SEA Ravenna, MINISTERO DELLA DIFESA, POLIGRAFICO E ZECCA DELLO STATO ITALIANO, TOR VERGATA UNIVERSITÀ DEGLI STUDI DI ROMA, CYBER 4.0 CYBERSECURITY COMPETENCE CENTER.
- France:** GRAFICHE PIZZI, ORTHOFIX, FAMA, eni, progetti, BERCO, IIP, Ferrari, TRENENGA, MORINAT, Sensor ID.
- Spain:** AXZON.
- USA:** Trimble.
- Germany:** Pfizer, KATHREIN, farsens, amui, JADAK, Westfalia fruit, PQSense, Quatriz.
- Other:** ue m em microelectronic, B|BRAUN SHARING EXPERTISE.

Boosting the digital transformation  
Multinational Companies  
Small Medium Enterprise  
Government agencies



# Cyber Prosthesis

From Academy... To Industry



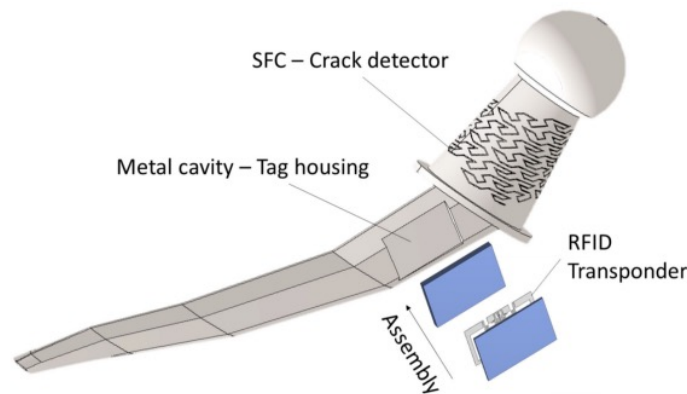
Temperature sensor



Strain sensor

Implantation of orthopedic devices or prostheses is often correlated to the risk of some complications (infections, fractures etc..)

- Detect abnormalities and warning for early intervention
- Monitoring the “Health” status of the implant



Micro cracks detection



# This work



Early detection of deep inflammation after the implantation of the orthopedic fixator, through the *in-situ* temperature measurement.

## Requirements:

- No wires
- No batteries
- Minimal impact on existing devices

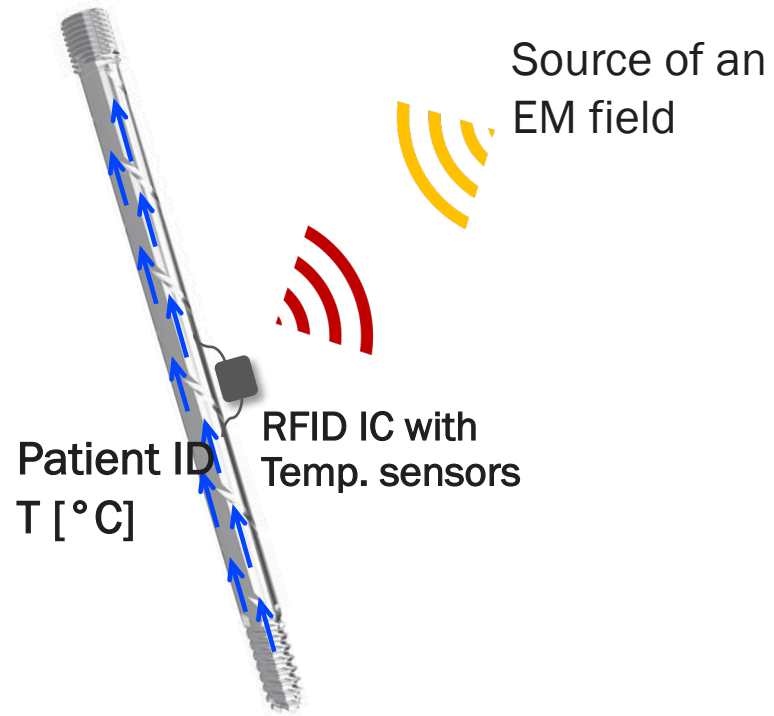
## Main Challenges:

- High electromagnetic losses of the human model
- Small size available for sensor integration
- *Metallic prosthesis*

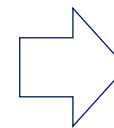


Through-the-body wireless communication based in Radio-Frequency Identification (RFID) technology

# The Challenge



How to use these currents to power an RFID chip and enable wireless data communication?



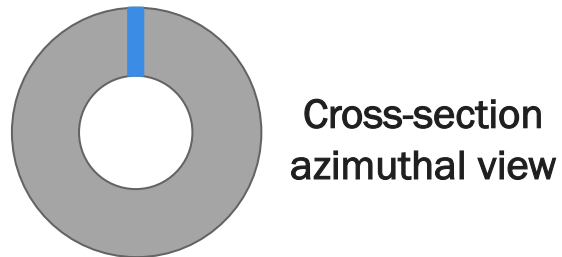
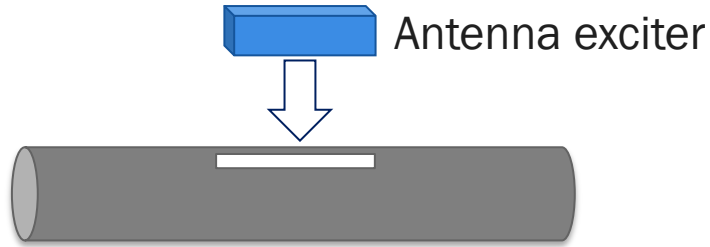
**Structural antenna**  
Minimizing modification of  
implant geometry



# “Antennification” strategies

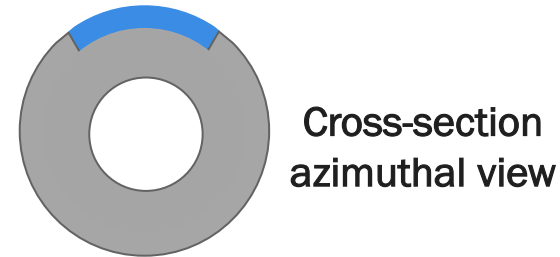
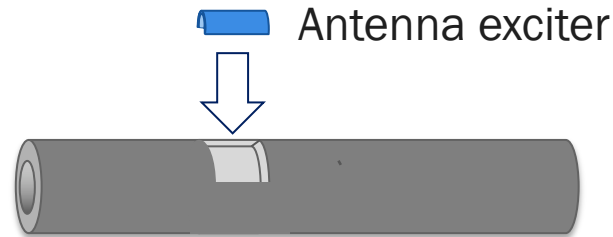


## 1 Narrow Longitudinal Cut



Longitudinal cuts are expected to have less impact on robustness than axial cuts

## 2 Thin Local Notch



Azimuthal extension and depth of the notch to be discussed vs. mechanical robustness

## 3 End-Cap



Antenna exciter

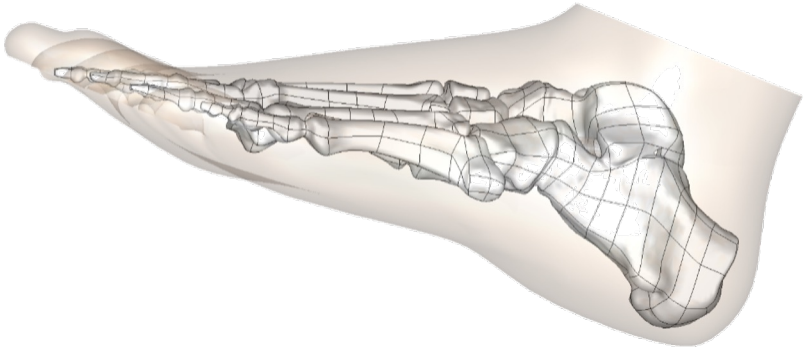
Modifying the distal part of the nail is less impact on the mechanical robustness than the core

Antenna can be embedded in the End Cap of the fixator, without any modification of the core



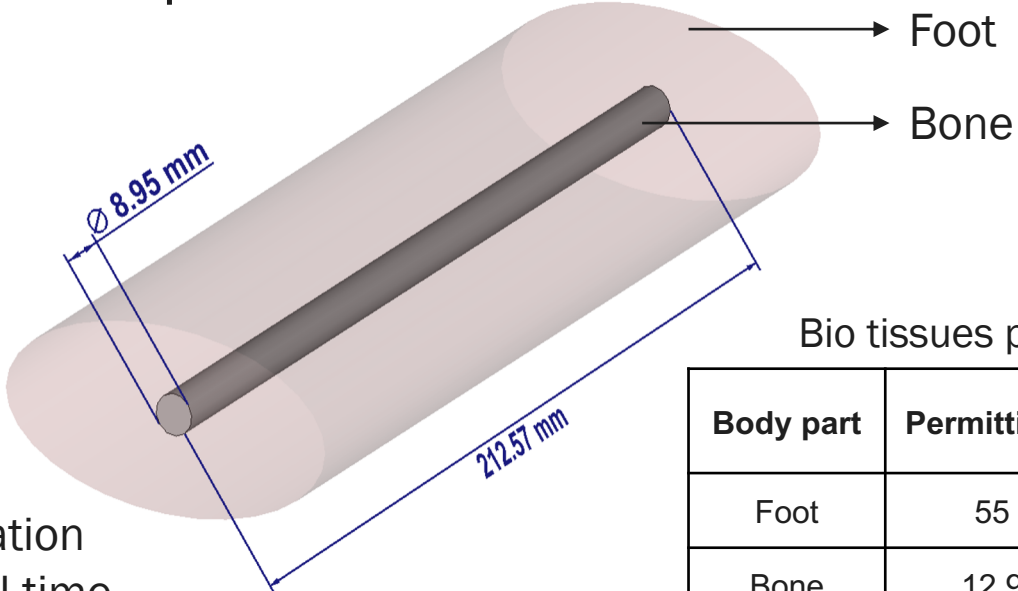
# Simplified foot model

Realistic foot model



3D foot model simplification  
to reduce computational time

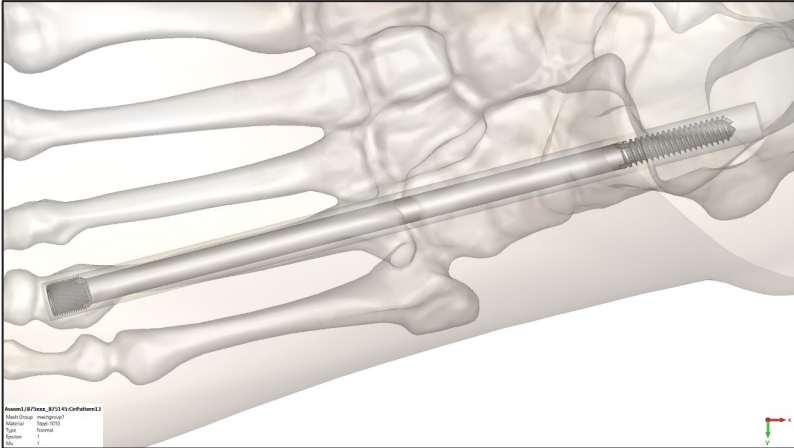
Simplified foot model



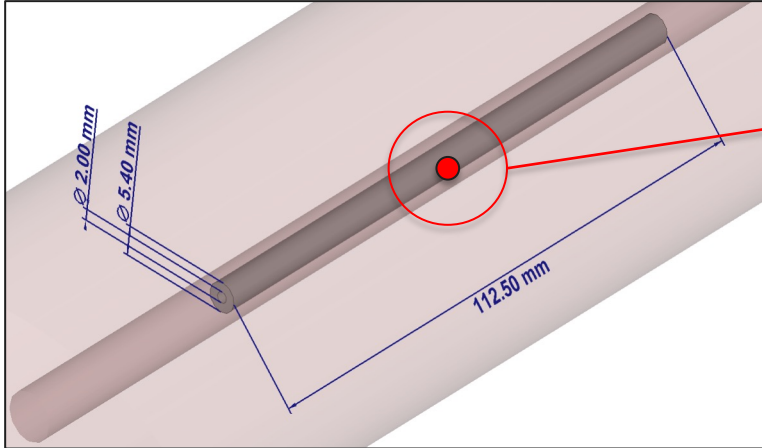
Bio tissues proprieties

Body part	Permittivity	Tanδ (S/m) @870 MHz
Foot	55	0.34
Bone	12.9	0.22

Orthopedic prosthesis



Simplified prosthesis



The port is oriented  
towards the long  
side of the foot

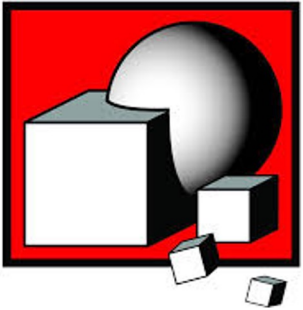
Worst case of  
radiation



# Design features

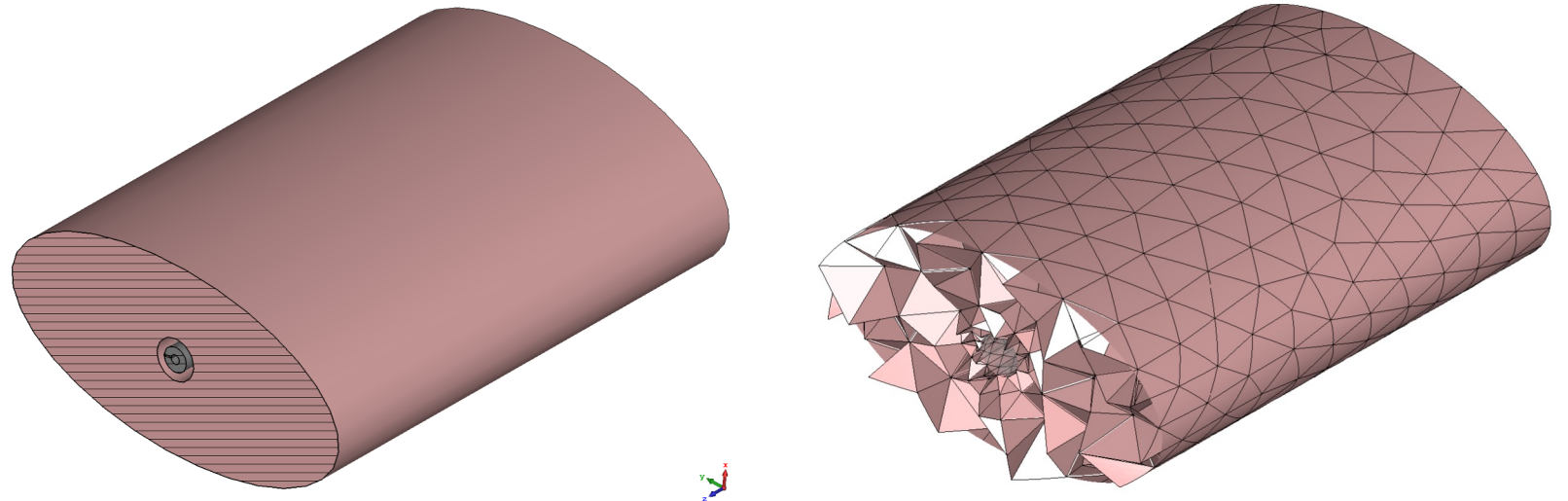
*Electromagnetic solver*

# CST



CST Studio Suite 3D  
Electromagnetic  
simulation software

Frequency Domain Solver - Finite Element Method



- High-frequency application
- Small - Medium-sized model
- More suitable type of mesh
- Faster multi-port analysis

# Key Performance Indicators



1. Turn-on EIRP (*Equivalent Isotropic Radiated Power*) at a fixed reader-skin distance ( $d=10$  cm):

$$EIRP_{to} = \frac{p_{chip}}{G_A \cdot \eta_P} \left( \frac{4\pi \cdot d}{\lambda} \right)^2$$

$EIRP$ : Equivalent Isotropic Radiated Power

$p_{chip}$ : RF-chip sensitivity

$G_A$ : **Antenna Gain**

$\eta_P$ : polarization factor

$d$ : Interrogator-Implant distance

$\lambda$ : wavelength



Readable by fixed readers



Readable by mobile readers



Not readable

2. Impedance matching capability:

➤ Low

➤ High



Antenna impedance should be matched with the load impedance, i.e. the RFID microchip  $Z_{IC} = 2.8 - j76$  [ $\Omega$ ]

3. Impact of geometric changes of the existing implant  $p$ :

➤ Negligible

➤ Moderate

➤ Huge



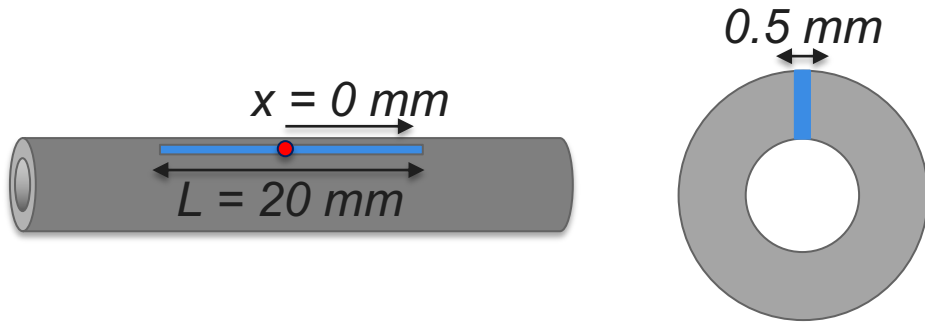
$EIRP_{to}(p)$

Note: The numerical analysis was performed considering the worldwide UHF band 860-960 MHz (900 MHz center frequency)



# Narrow longitudinal cut

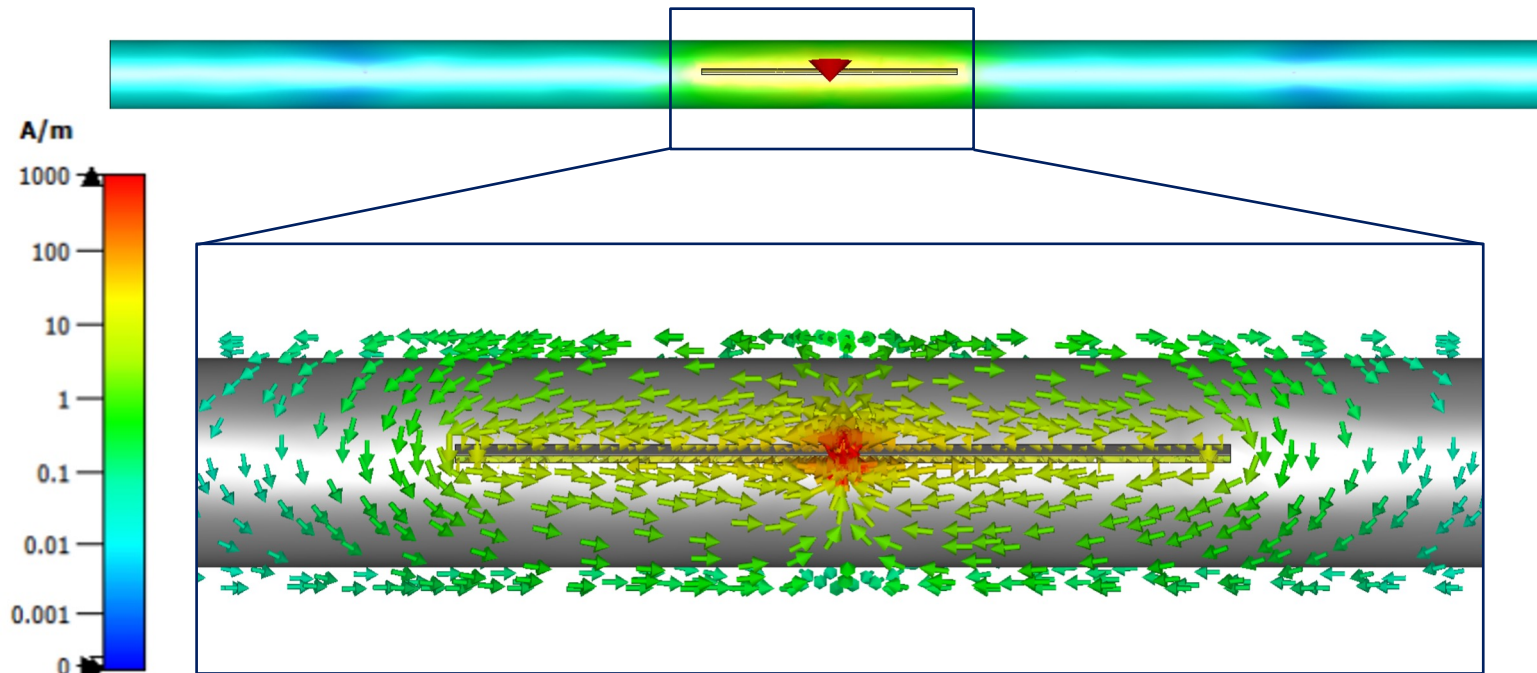
## Slot Antenna



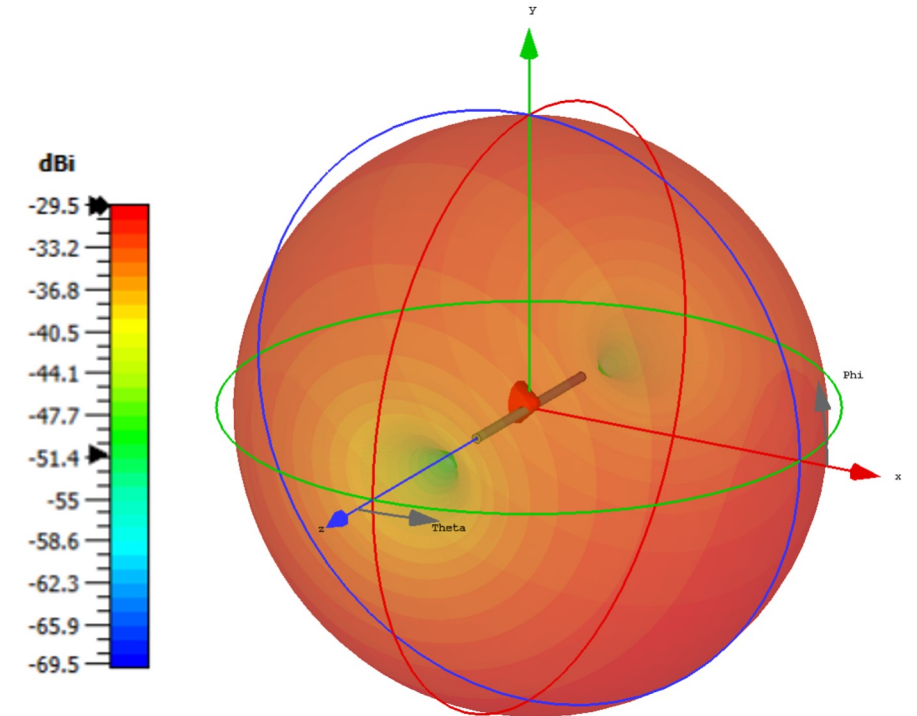
Geometrical parameter  $p$ :

- $L$ : Length of the strip
- $x$ : feed point position

Currents distribution @900 MHz

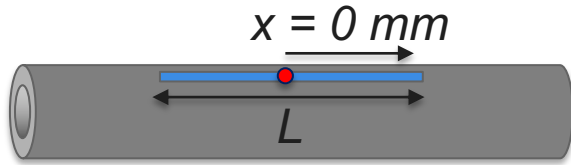


Radiation pattern @900 MHz

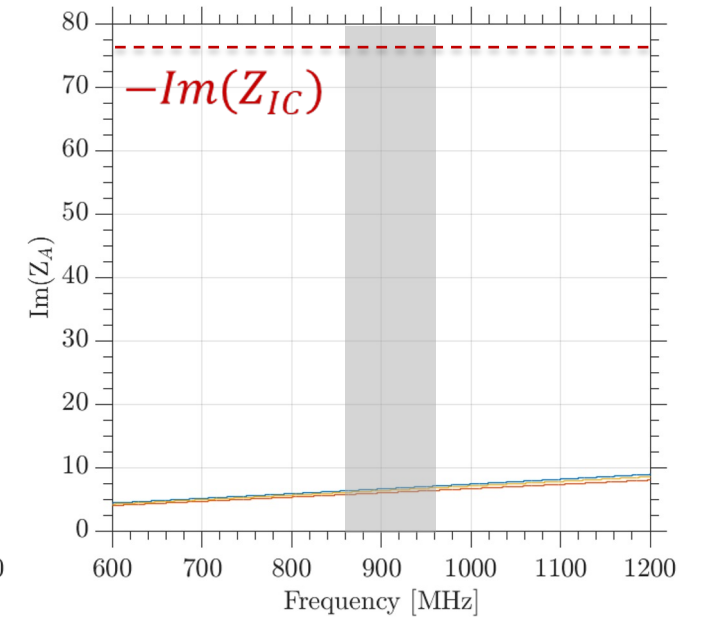
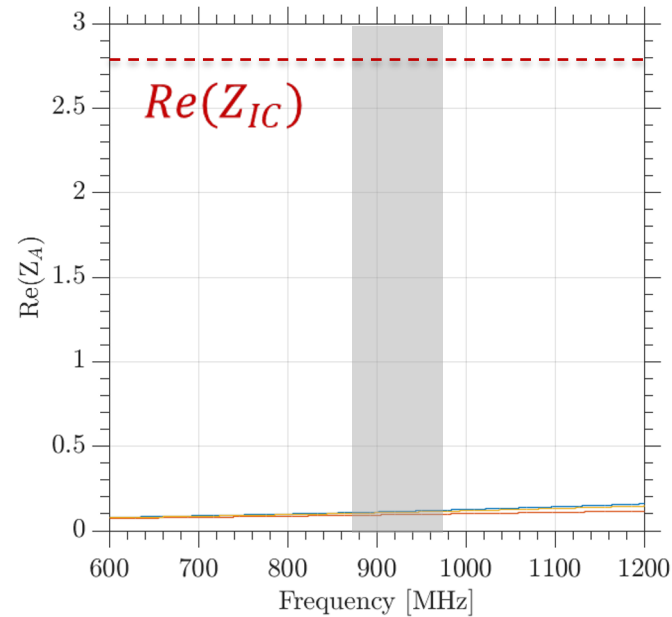
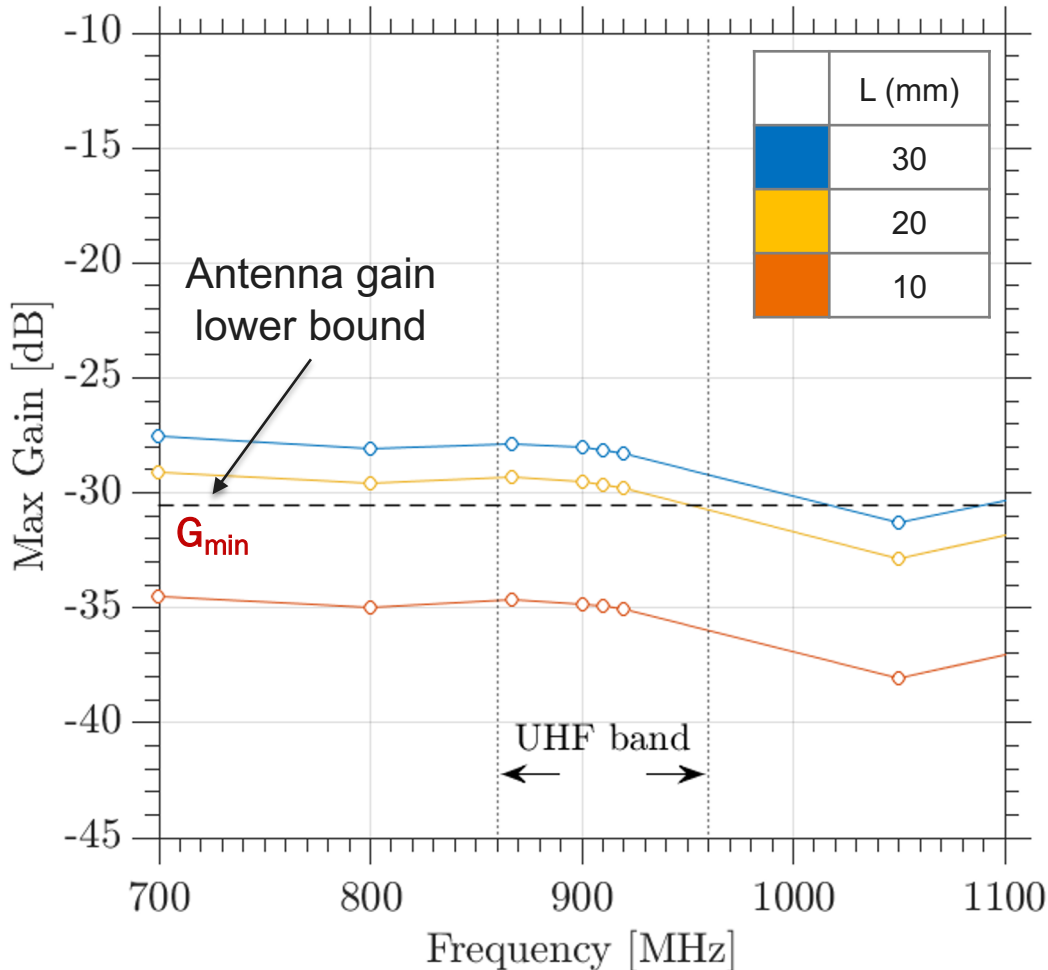




# Narrow longitudinal cut



Parameter sweep on the  $L$  length of the slot



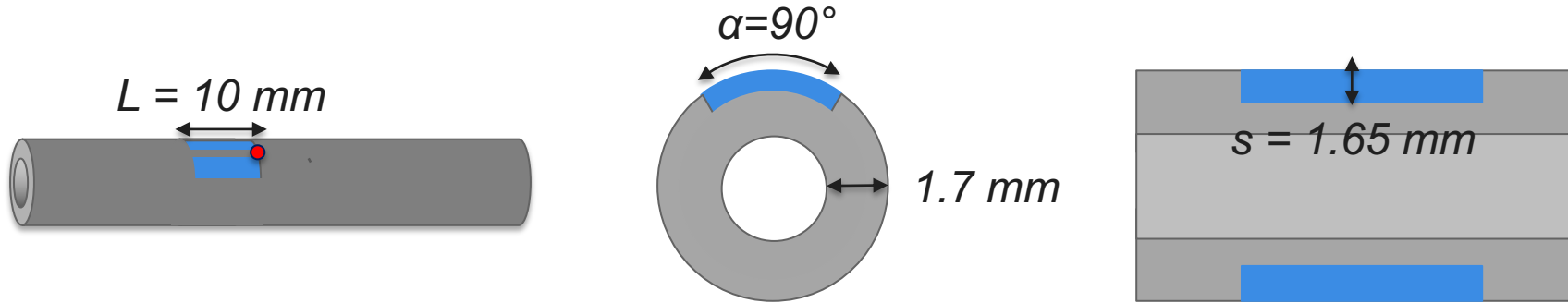
Small values of antenna impedance:

- Low impedance matching capability
- The antenna needs an impedance matching circuit



# Thin Local Notch

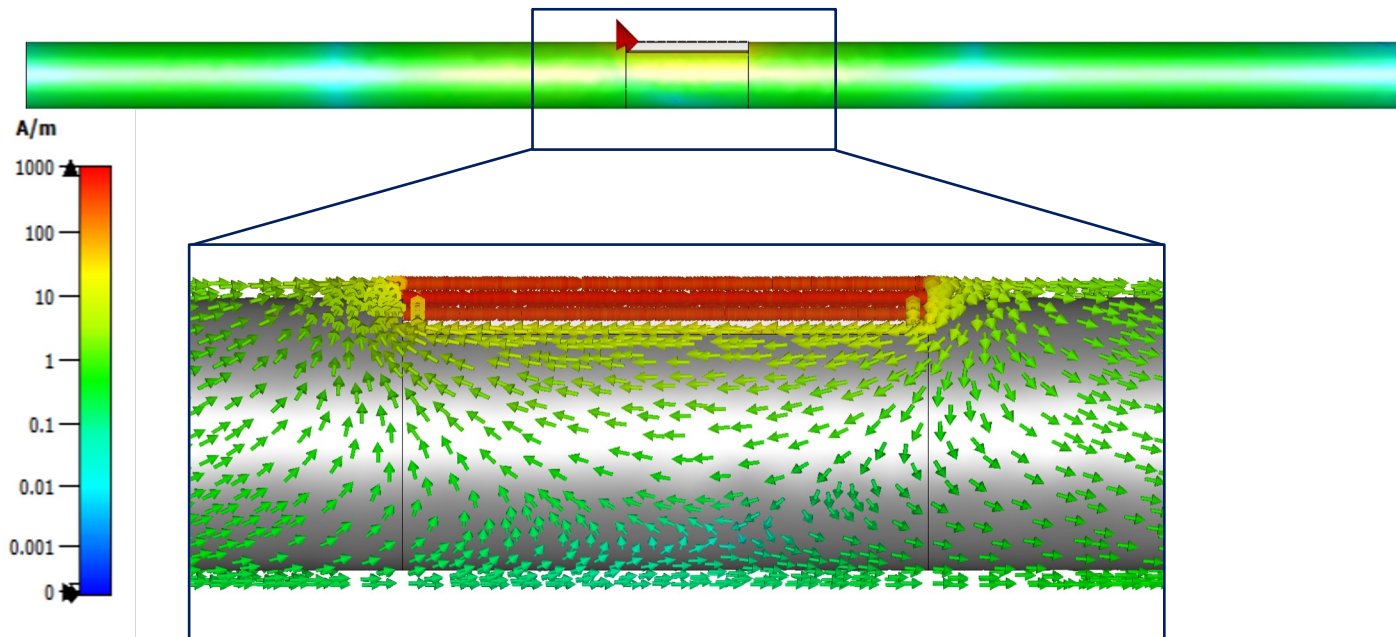
$\Gamma$  - match Dipole Antenna



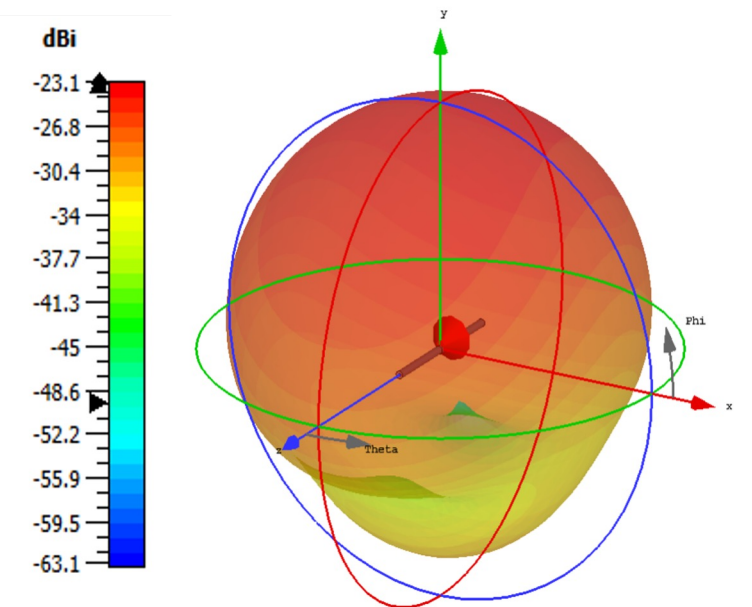
Geometrical parameter  $p$ :

- $L$ : Length of the strip
- $\alpha$ : angle of the notch
- $s$ : thickness of the notch

Currents distribution @900 MHz

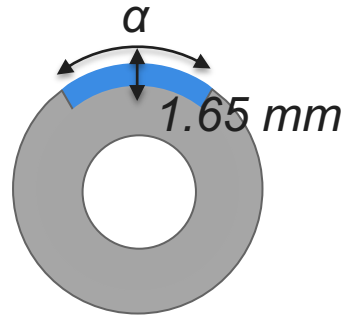
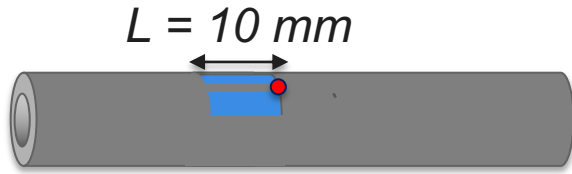


Radiation pattern @900 MHz

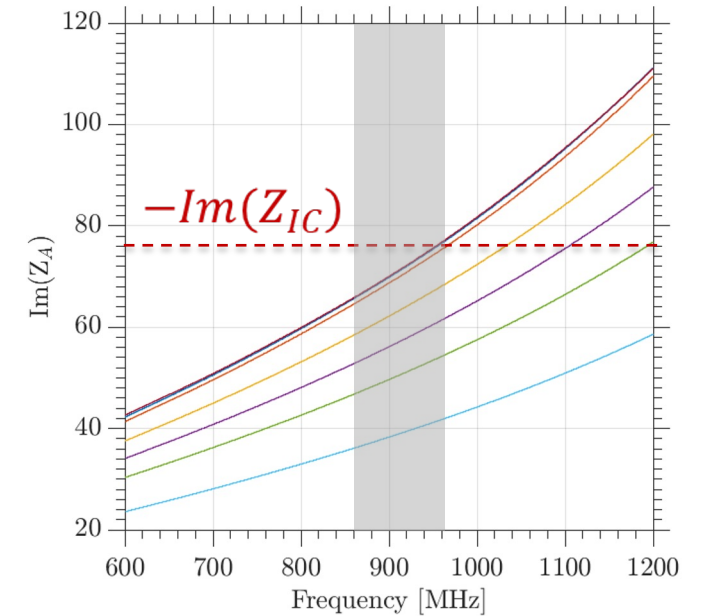
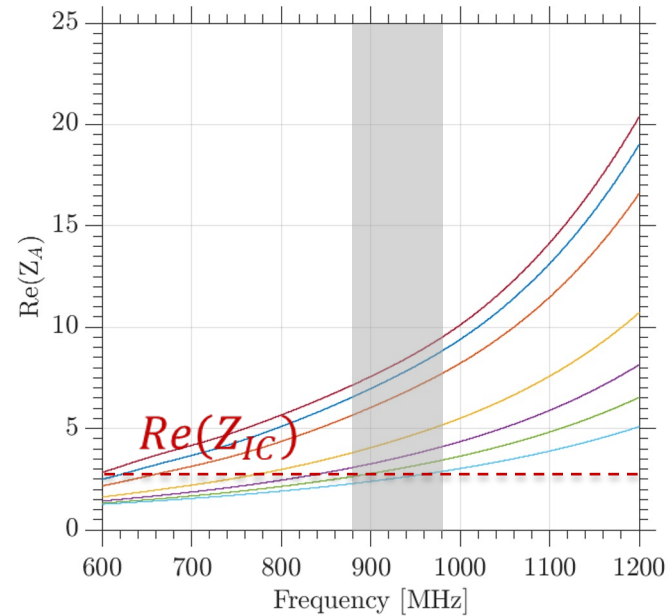
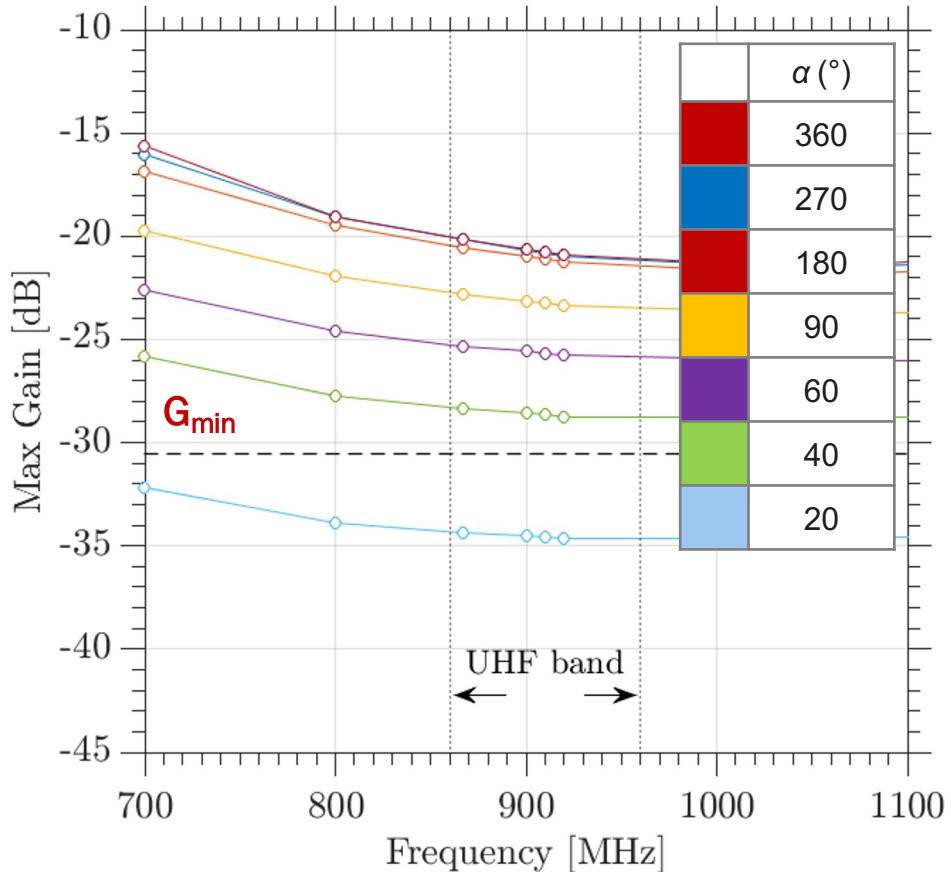




# Thin Local Notch



Parameter sweep on the angle of the local notch



The antenna impedance can be **matched** with the chip impedance, both for the real and imaginary part





# End Cap

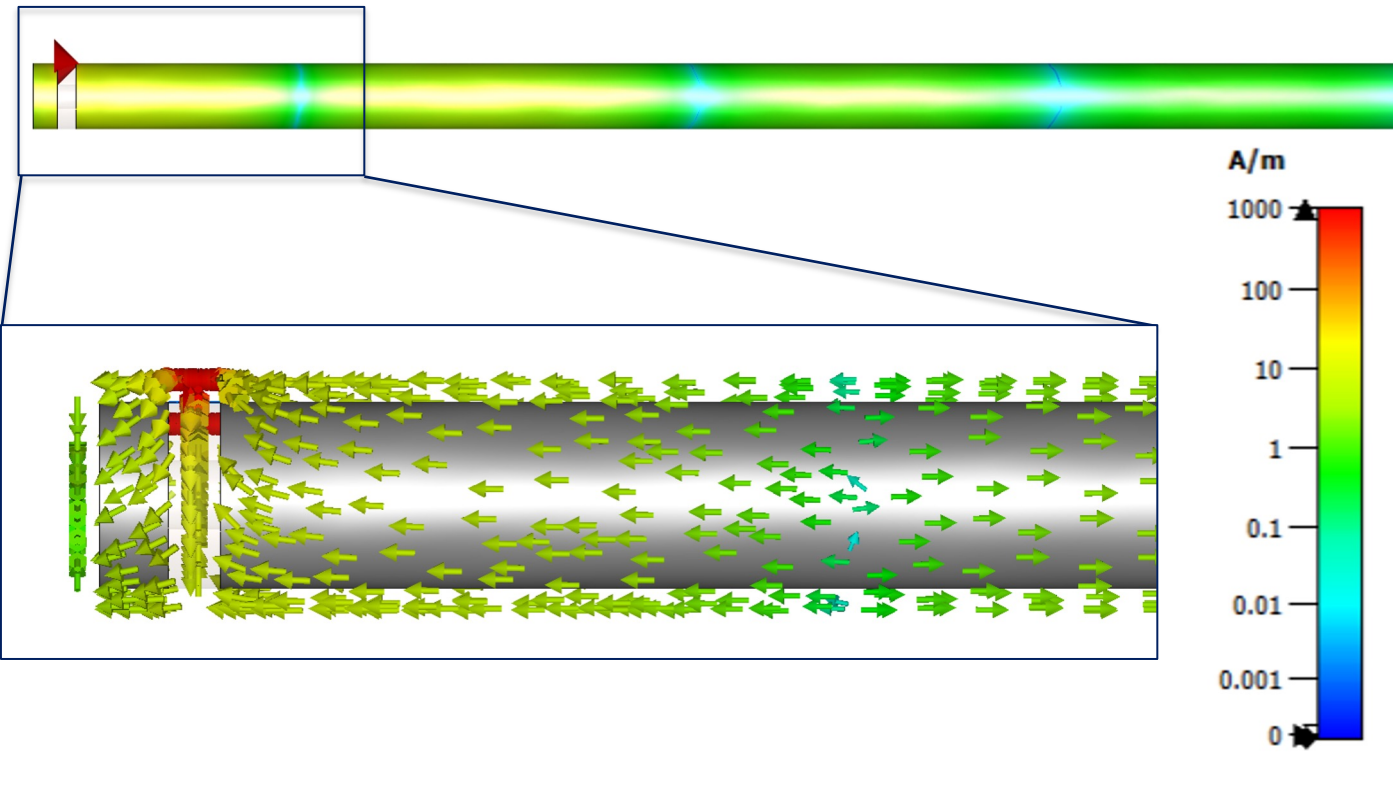
## Asymmetric Dipole Antenna

$W = 1.5 \text{ mm}$

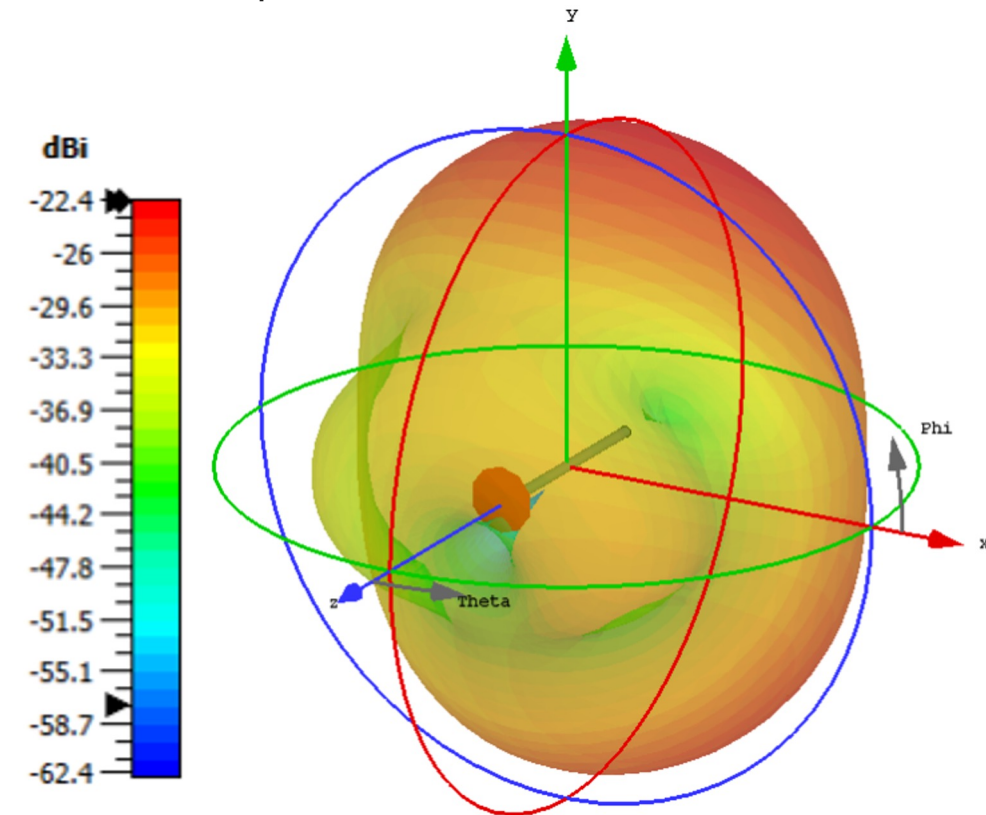


Geometrical parameter  $p$ :  
 $W$ : Width of the dielectric

Currents distribution @900 MHz



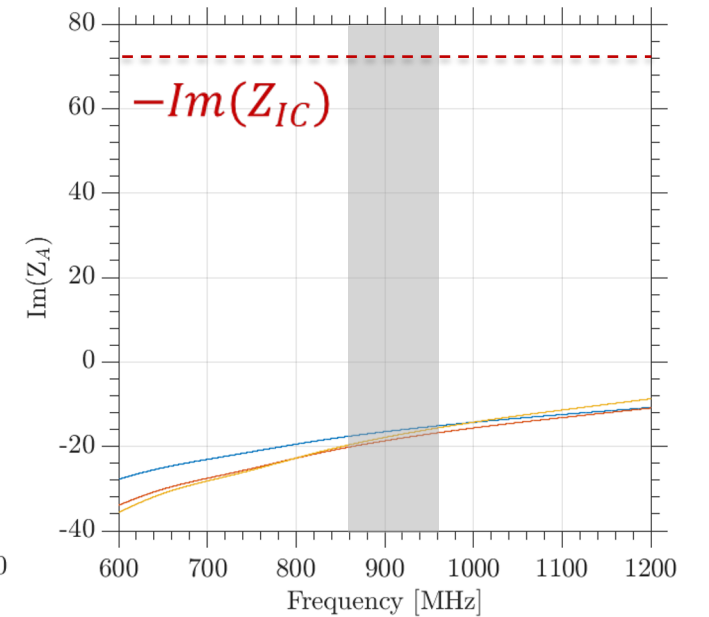
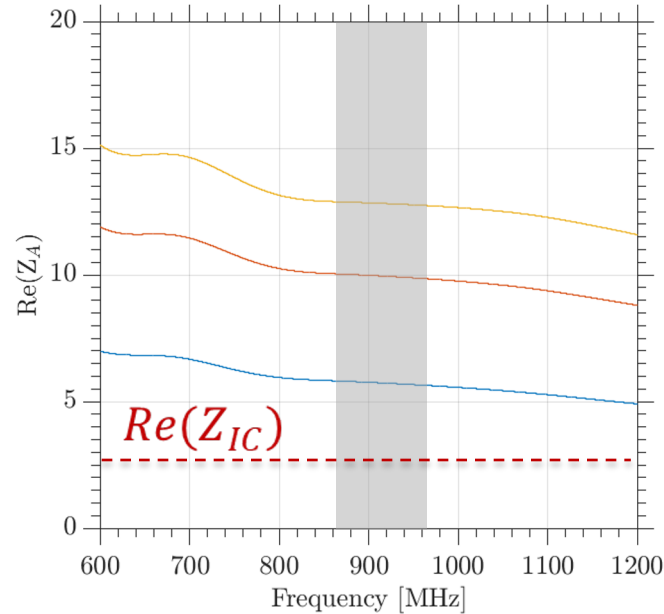
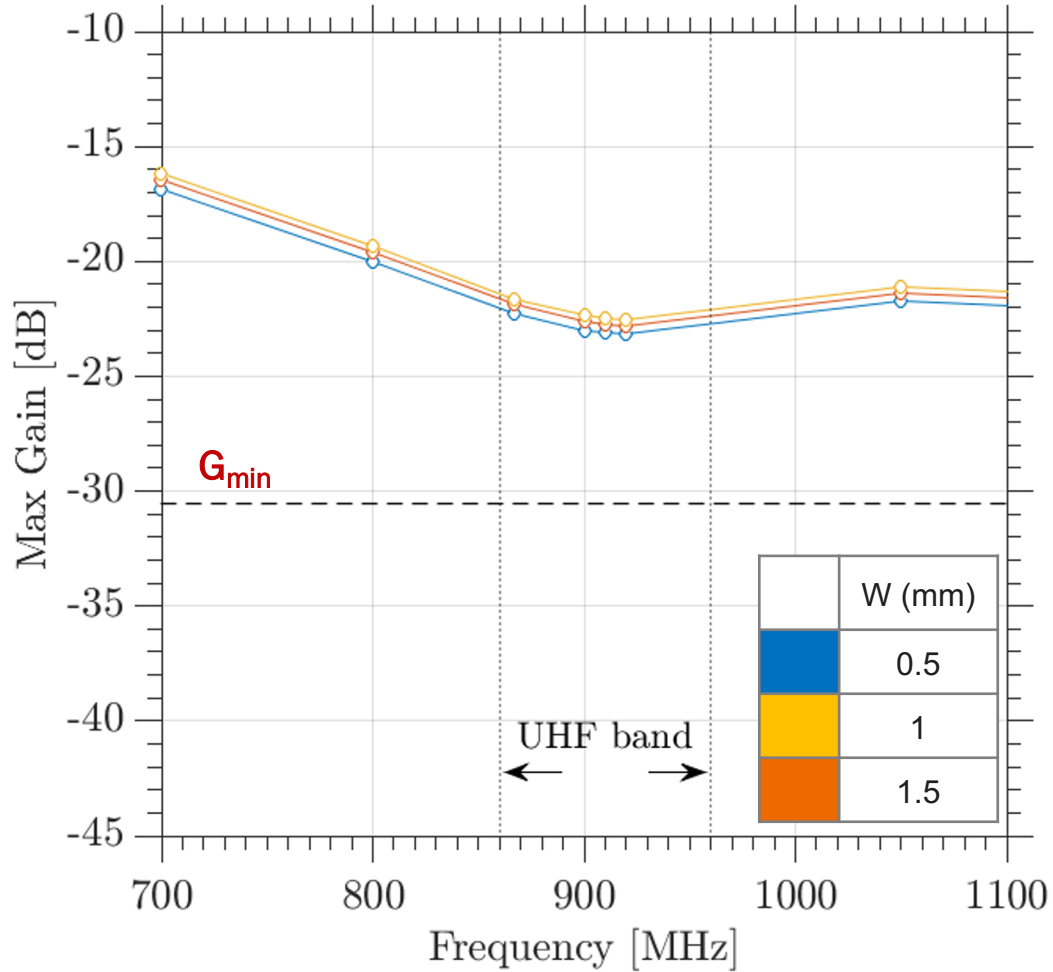
Radiation pattern @900 MHz



# End Cap



Parameter sweep on the width of the dielectric

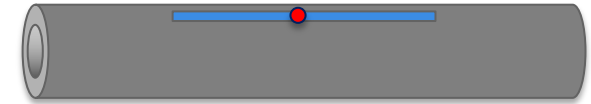


The impedance of the RF chip is capacitive so that for achieving the antenna-chip impedance matching, the imaginary part of the antenna impedance must be positive → a **tuning circuit in series with the feed** (i.e. the IC) can be used

# Summary



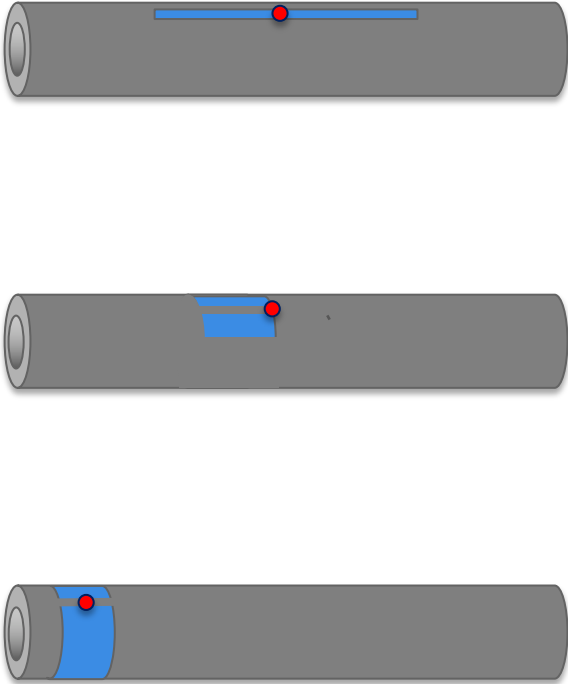
Configuration	Turn on EIRP (W) ( $< 3.2$ )	Matching capabilities	Required changes on the existing implant	Mechanical impact
<i>Cut - Slot antenna</i>	$2.0 < \text{EIRP} < 2.8$ ●	Low ●	Vertical full etching ●	High ●
<i>Notch - <math>\Gamma</math> - match dipole antenna</i>	$0.4 < \text{EIRP} < 2.2$ ●	High ●	Sectoral etching ●	High ●
<i>End cap - Asymmetric dipole antenna</i>	$\sim 0.6$ ●	Need a tuning circuit in series with the IC ●	Extra plug-in cap ●	Negligible ●



# Summary



Configuration	Turn on EIRP (W) ( < 3.2 )	Matching capabilities	Required changes on the existing implant	Mechanical impact
<i>Cut – Slot antenna</i>	<b>Mechanical numerical analysis</b>			gh
<i>Notch – <math>\Gamma</math> – match dipole antenna</i>				gh
<i>End cap – Asymmetric dipole antenna</i>	with the IC			negligible

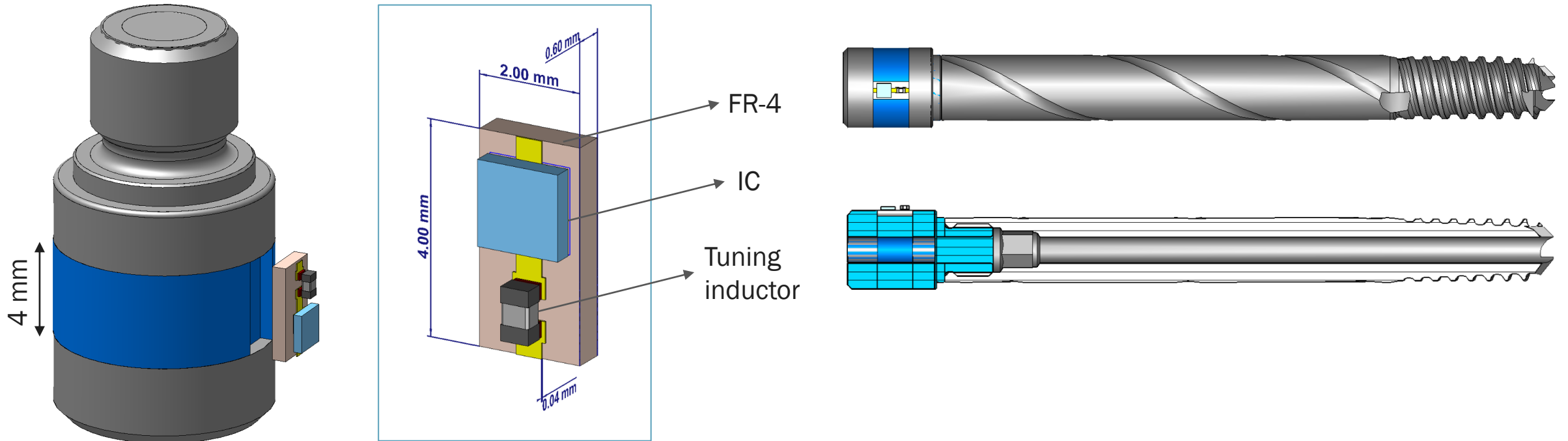


# From simplified... to realistic model



## 3D CAD

- )) A more realistic 3D CAD of the device that will be built was designed in order to better compare simulations with the next EM measurements.
- )) The first prototype of end cap will be manufactured by modelling a small PVC tube, by metalizing its surface with a conductive ink and by embedding the PCB with the IC and the inductor in a customized notch.



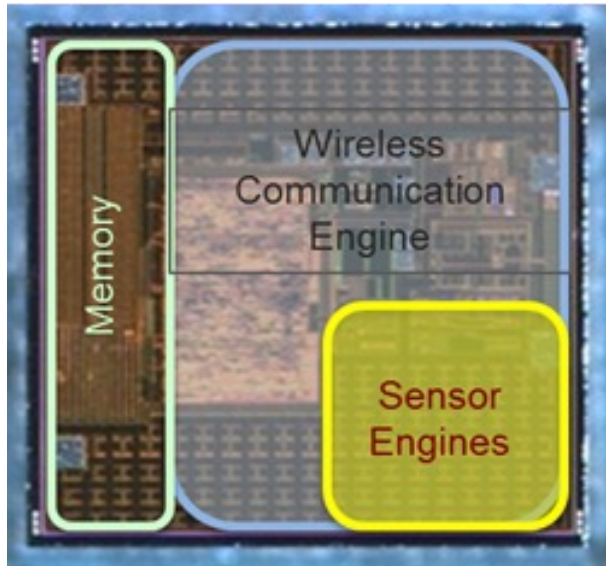


# Design features

*RFID microchip with Temperature sensor*



## Magnus® S3



### Wireless Passive Sensor IC

#### *Chip Impedance*

$$Z_{IC} = R_{IC} \parallel \frac{1}{j\omega C_{IC}} = 2.8 - j76 [\Omega]$$

(@ 870 MHz)

#### *Chip Sensitivity*

$$p_{chip} = -12.6 [\text{dBm}]$$

(considering the temperature data retrieval)

#### *Temperature sensor*

Resolution:  $\Delta t = 0.13 [^\circ]$   
Range:  $-40^\circ - 85^\circ$

#### *Chip Size*

QFN:  $1.6 \times 1.6 \times 0.35 \text{ mm}^3$   
DIE:  $0.94 \times 0.76 \times 0.15 \text{ mm}^3$

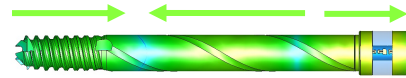


# Realistic model

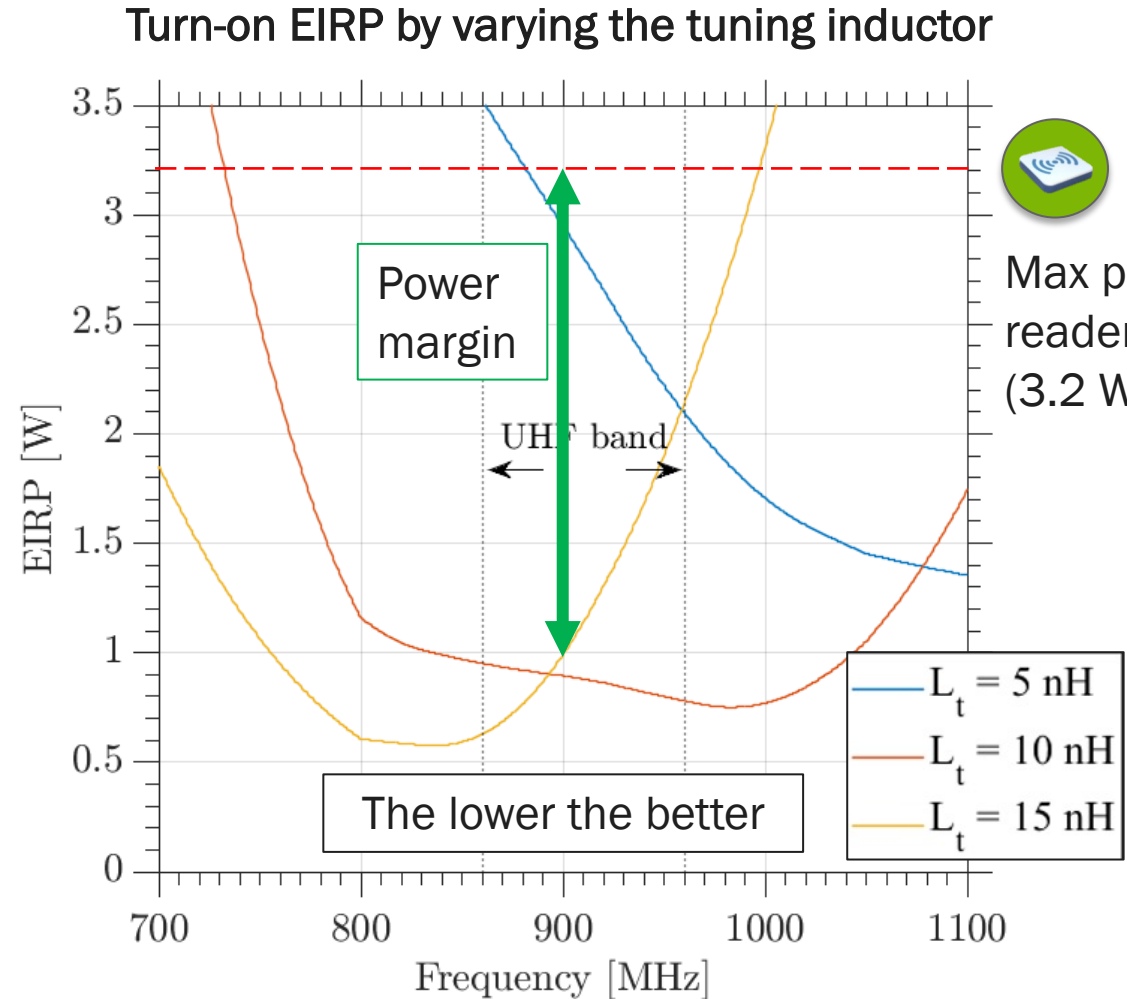
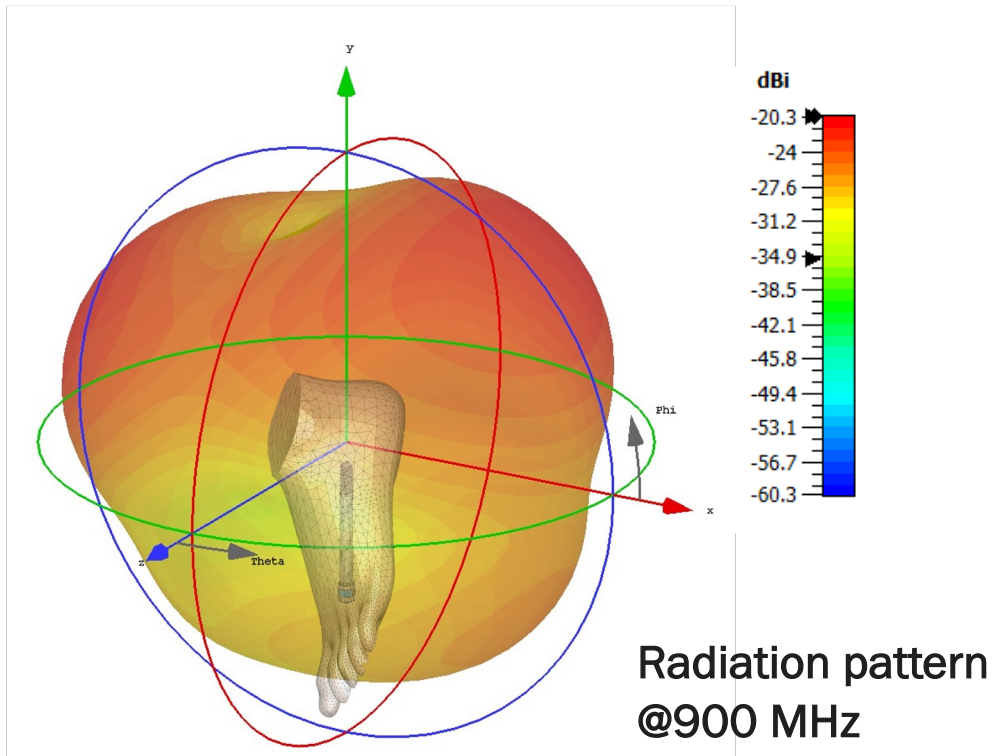
## EM Results



Unbalanced dipole



Currents distribution



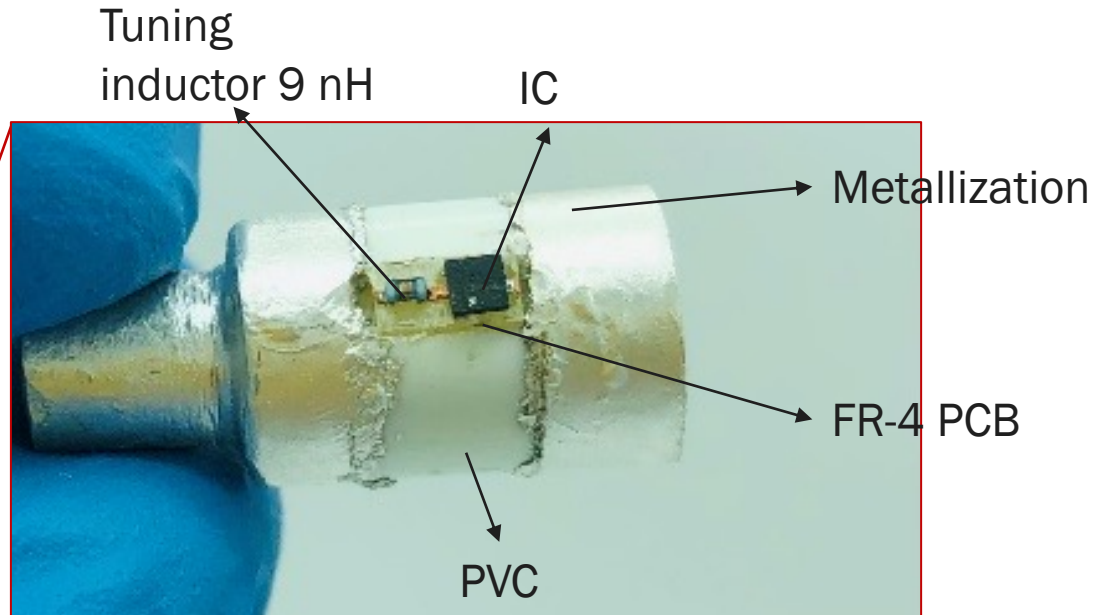
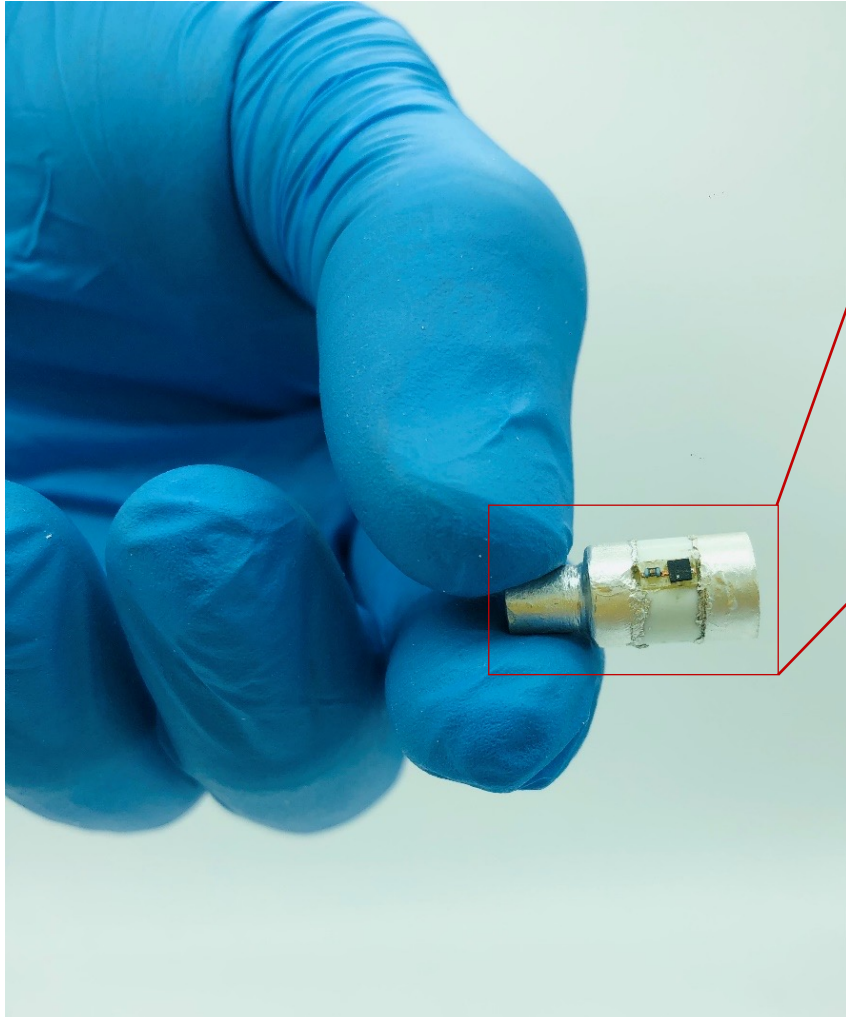
Max power UHF reader can emit (3.2 W EIRP)



# FROM SIMULATIONS TO MEASUREMENTS



# Prototyping



Mipec 4MILL300ATC



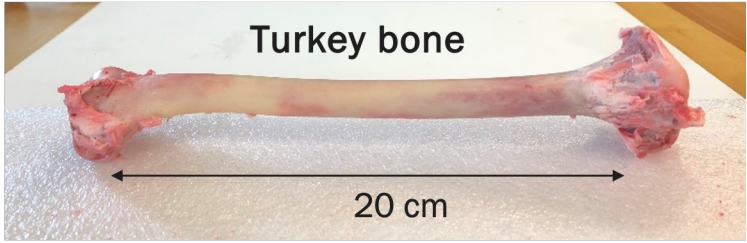
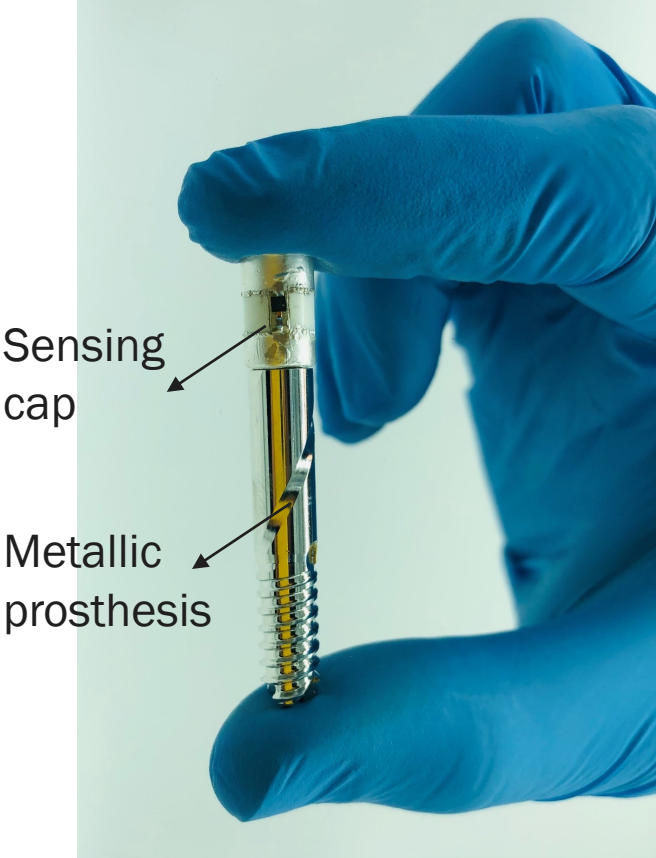
SMD manipulator Mipec 4PLACE





# Realistic Mock-up

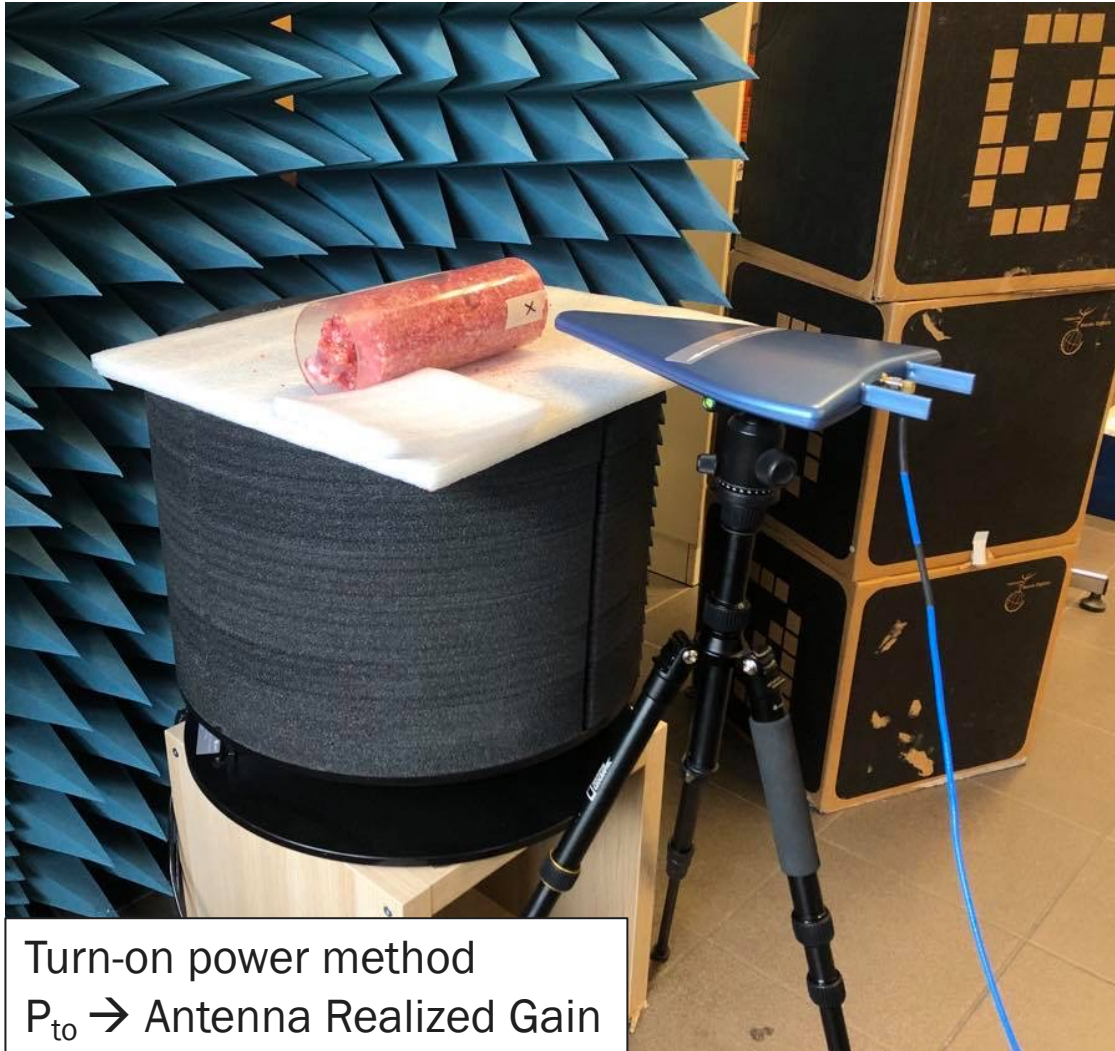
Realistic mock-up of the foot where the prosthesis will be realistically implanted to perform EM and temperature characterization



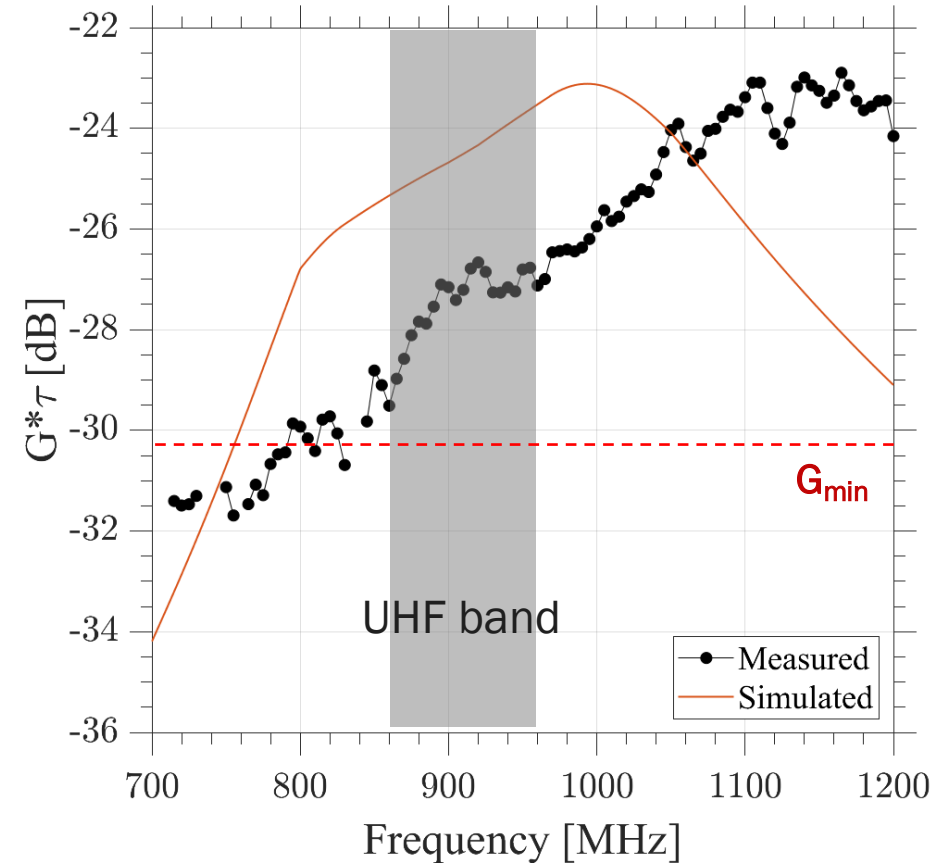
# Electromagnetic characterization



## Voyantic Tagformance measurement station



Turn-on power method  
 $P_{to} \rightarrow$  Antenna Realized Gain



Good accordance between measurements and simulations despite a frequency shift, that can be adjusted through the tuning inductor

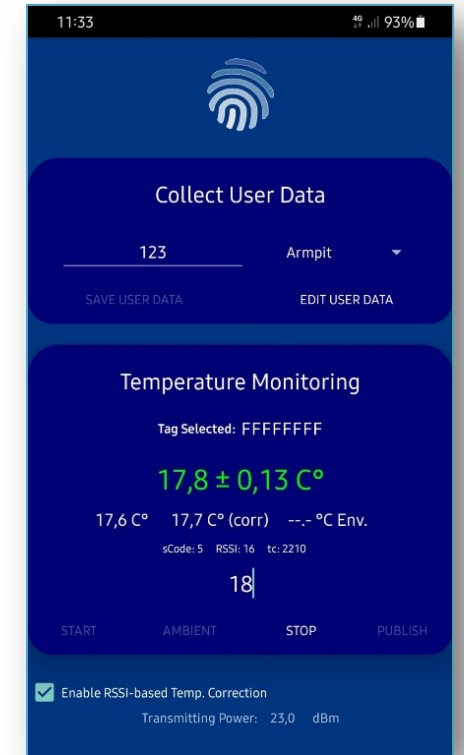
# Functional Proof of Concept



Software and visualization interface

Reader USB Pro ThingMagic

Mock-up of the foot with the implanted prosthesis



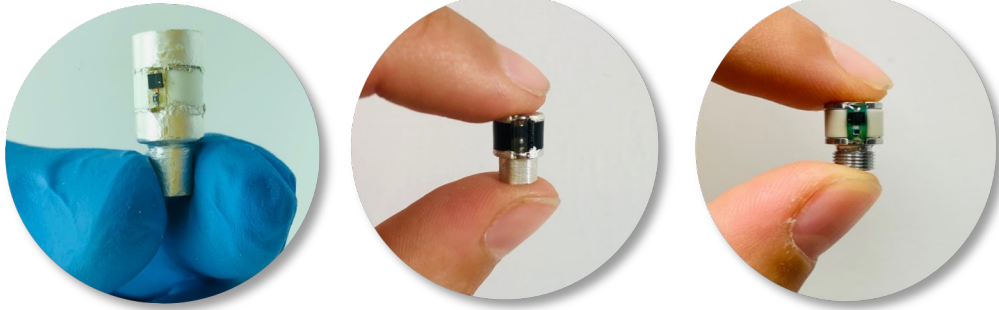
Mobile phone application  $T (^{\circ}\text{C})$

Usability tests with different readers and customized visualization software

# Innovation Timeline



April 2021  June 2021  June 2022  
**PoC** **Pre-Engineered** **Manufacturable**



**TRL 3-4**



**TRL 7-8**

Manufacturing/Assembly procedure and  
Procurement of materials

Further engineering is needed to bridge the gap  
between *PoC* and viable manufacturable products:

- Costs,
- Materials,
- Clinical Trial,
- Certification... !

Patent filed on Dec. 2021



Domanda di brevetto per invenzione industriale dal titolo:

**“Componente sensorizzato per vite endossea, complessivo di vite  
comprendente detto componente e sistema di monitoraggio  
comprendente detto componente”**

5 A nome: 

Con sede a: 

\*\*\*\*\*

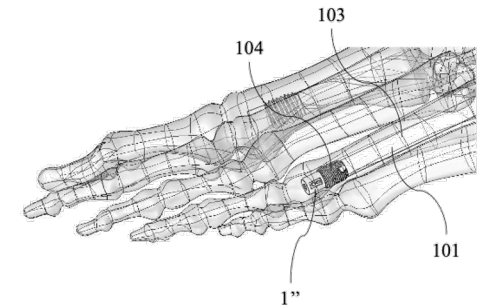
## RIASSUNTO

Componente (1) per vite endossea, dotato di un corpo principale  
10 (10) che supporta un'elettronica (2) comprendente almeno un circuito di  
emissione di segnale e almeno un sensore per l'acquisizione di uno o più  
parametri biofisici di un paziente, detto componente (1) essendo  
associabile ad una vite endossea.

[Fig. 1]

15

5 members of the  
Radio6ense Team in the  
Co-Inventors list



**Fig. 16**

# Take-home messages



- ) The use of EM simulation tools plays a crucial role in identifying the best solution for prosthesis antennification, considering the cohabitation with the human body, from the preliminary to the refined design until achieving a functional PoC of the solution
- ) RFID technology is enabling for the integration of sensors into objects. Typically we deal with integrated solutions, therefore multiphysics simulations are essential in our way of working
- ) Utilizing simulation tools that can easily interface with mechanical simulators within the same environment enables multiphysics numerical analysis, which is essential to evaluate the robustness of the solution
- ) The use of 3DEXPERIENCE could help speed up the numerical analysis and easily interface with the results, allowing advanced multi-physics simulations, by exploiting the computing power of the 3DEXPERIENCE platform

